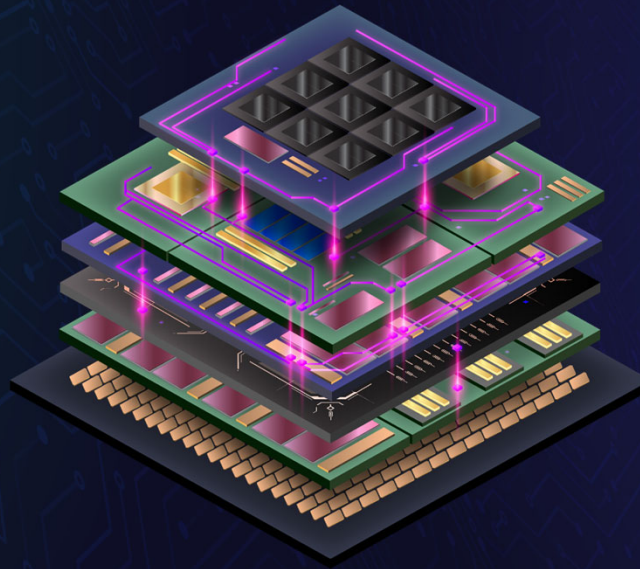


# NGMM Economics and Sustainability

Mina Kim

NGMM Senior Economist, Booz Allen Hamilton





Source: <https://oll.libertyfund.org/>

Distribution Statement A: Approved for public release; distribution unlimited

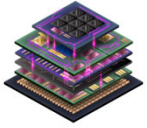




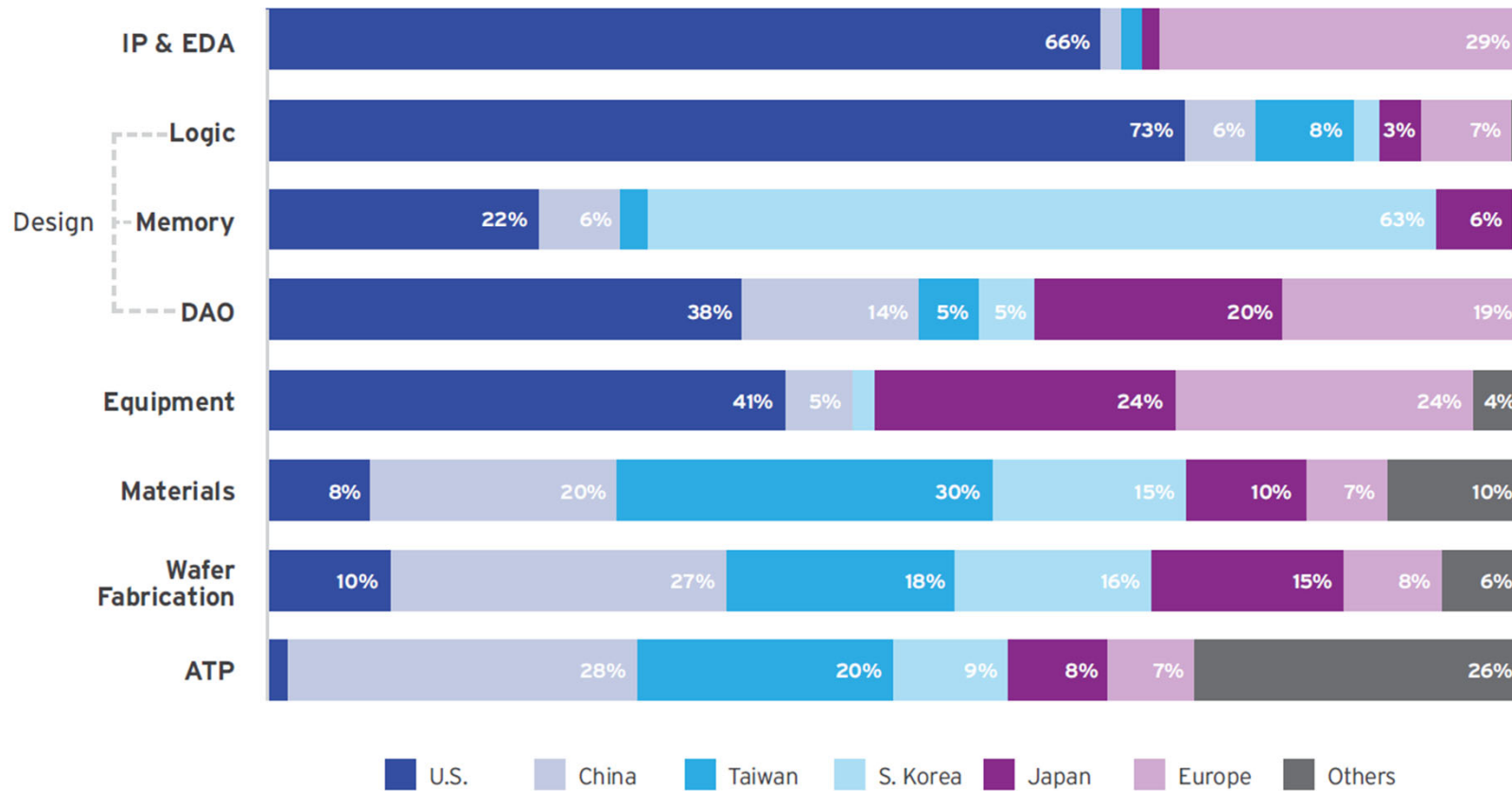
**?!?!**

Source: <https://oll.libertyfund.org/>

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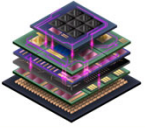
## Semiconductor Value Added by Activity and Region, 2024 (%)



Source: State of the U.S. Semiconductor Industry 2025 report, SIA.

DAO: Discrete, Analog, and Other  
ATP: Assembly, Test, and Packaging

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## How Did the U.S. Lose the Semiconductor Industry?

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Lower labor costs abroad

Foreign government industrial policy

Reinforced by:

- Declining specialized workforce
- Loss of “learning by doing” process
- High fixed costs and regulation
- Growing network of suppliers abroad

# How Can the U.S. Compete?

- INNOVATE
- COMPETE ON QUALITY
- PARTNER



# How Can the U.S. Compete?

- **INNOVATE**
- **COMPETE ON QUALITY**
- **PARTNER**



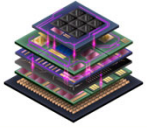


# How Can the U.S. Compete?

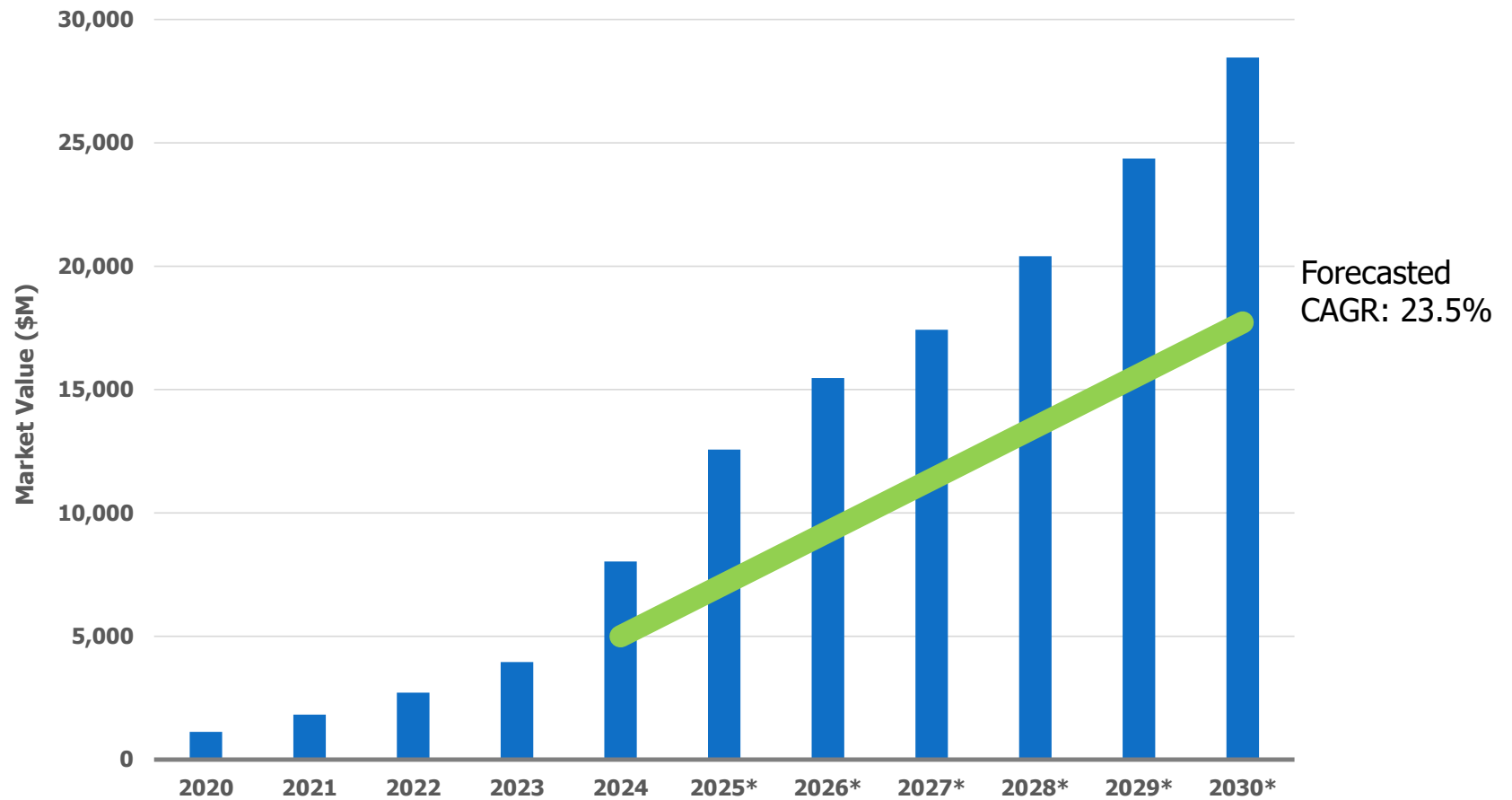
- **INNOVATE – 3DHI**
- **COMPETE ON QUALITY**
- **PARTNER**



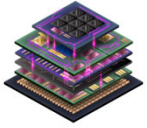




## High End Performance Packaging Market Forecast



Source: High End Performance Packaging 2025 report, Yole Group



## Barriers to Entry in the 3DHI Market

---

Unavailability of  
mature ADKs and  
non-existent third-  
party IP support

Technical barriers  
(e.g. thermal,  
heterogeneous form  
factors, CTE  
mismatch)

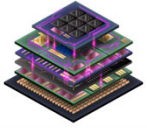
Limited access to  
TSVs

Limited access to  
wafers (both silicon  
and compounds)

Demand > supply of  
hybrid bonding

General limited  
access to 3DHI  
capabilities

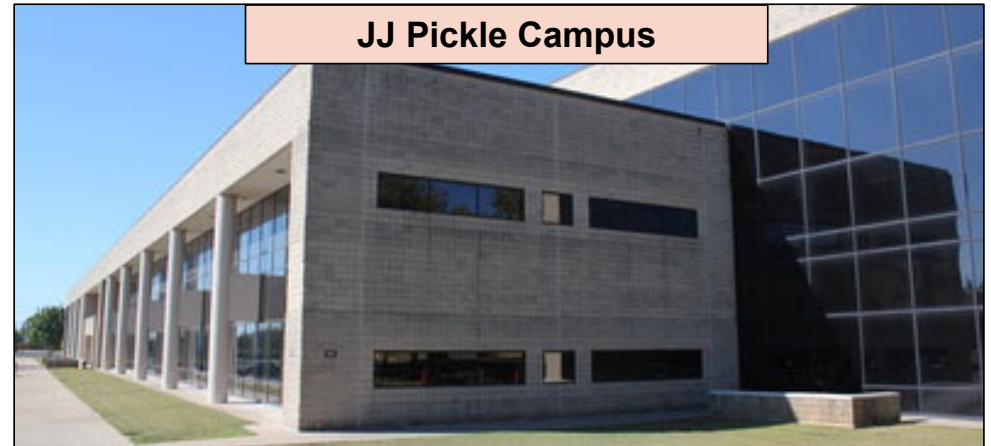
ADK: Assembly Design Kit  
CTE: Coefficient of Thermal Expansion  
TSV: Through Substrate Vias



## TIE NGMM Center (TNC)



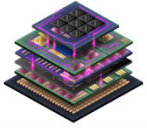
**Montopolis Campus**



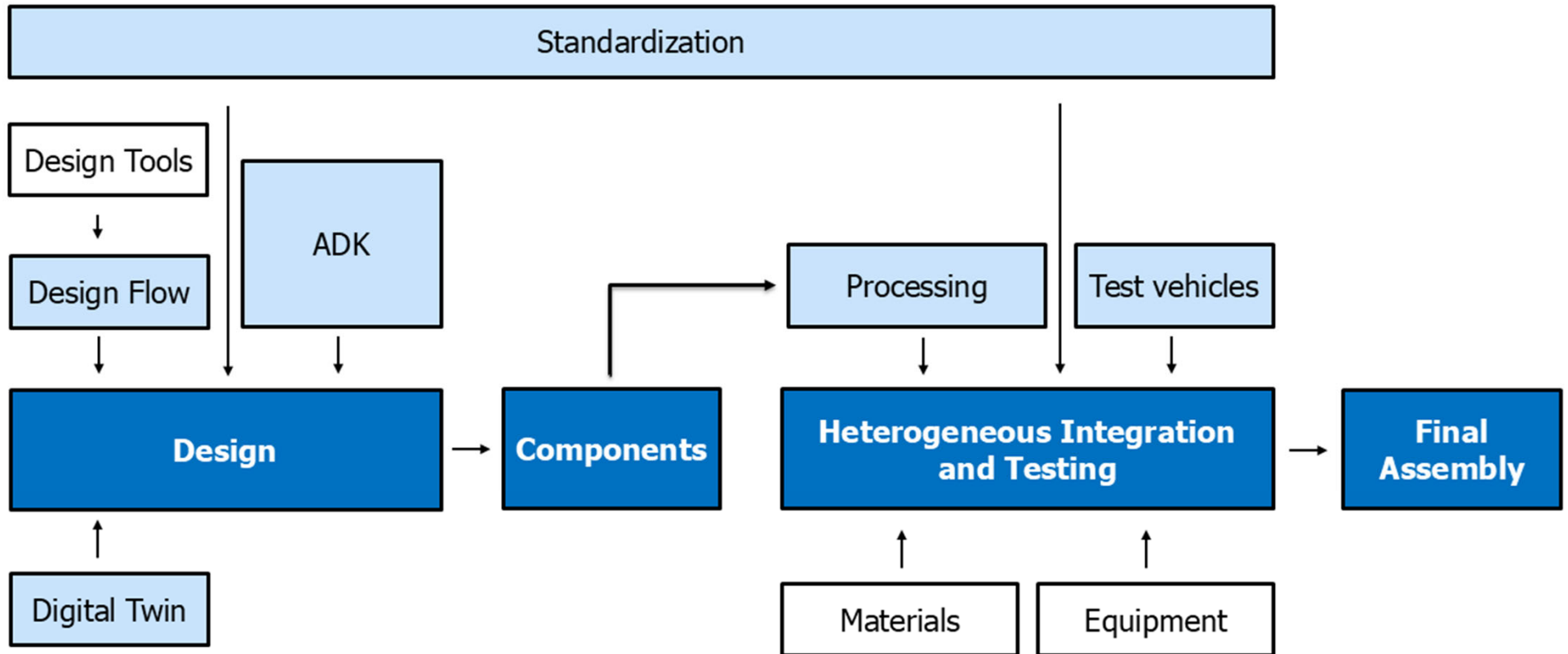
**JJ Pickle Campus**

Source: TIE

*TNC will be a 3DHI innovation zone with state-of-the-art equipment, process and design enablement, and partners including DIBs, equipment and EDA companies, foundries, startups and universities.*

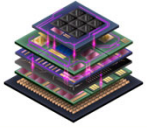


## How Is TNC Increasing Accessibility?

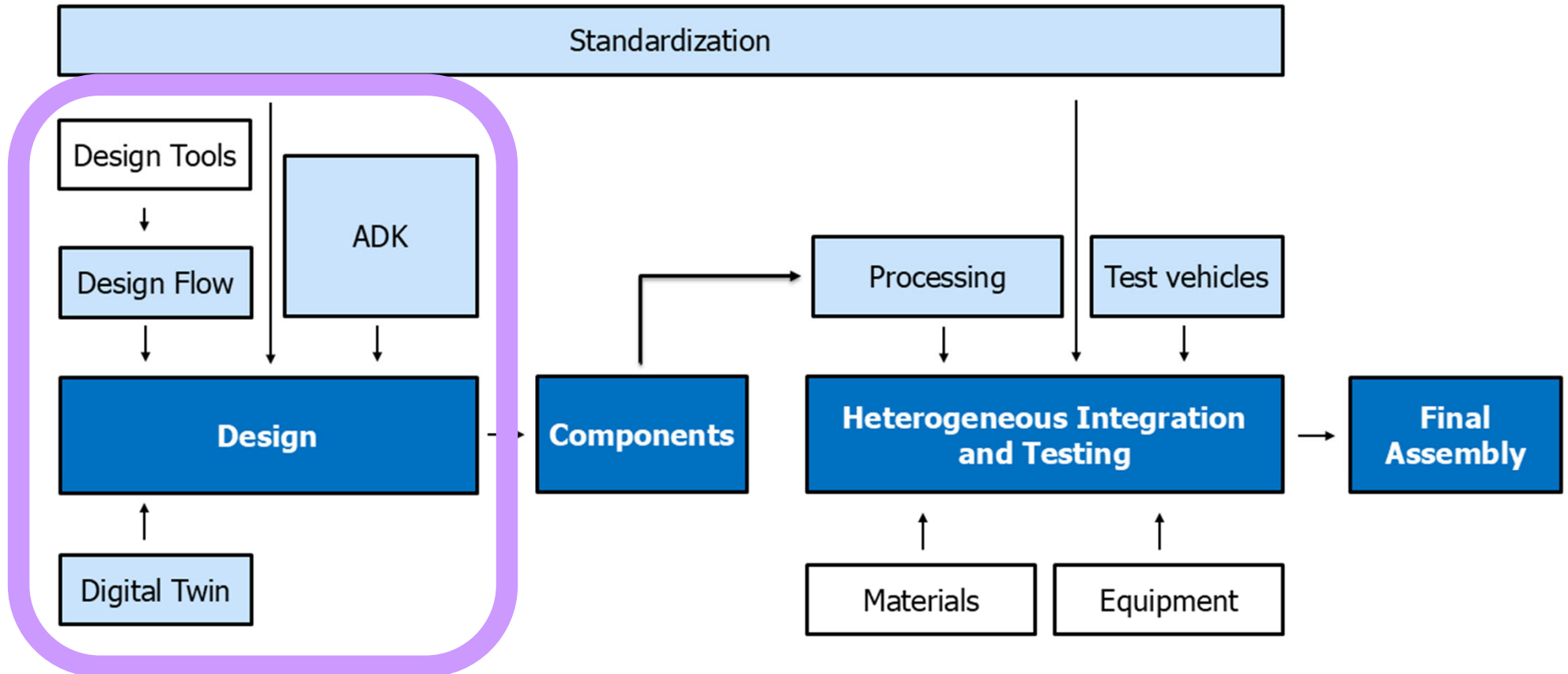


Light blue shaded areas provided by TIE

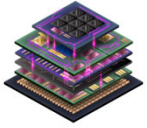




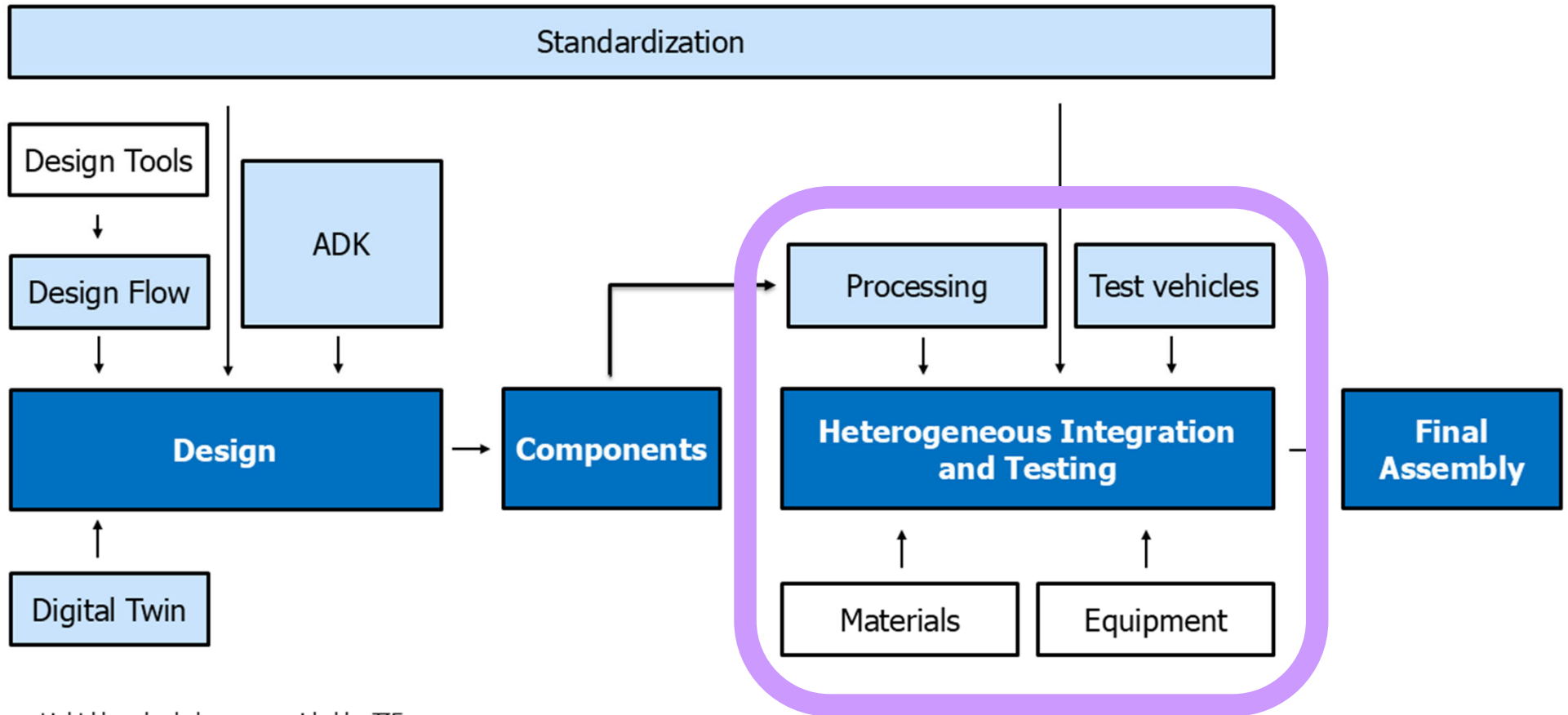
## How Is TNC Increasing Accessibility?

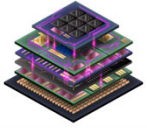


Light blue shaded areas provided by TIE

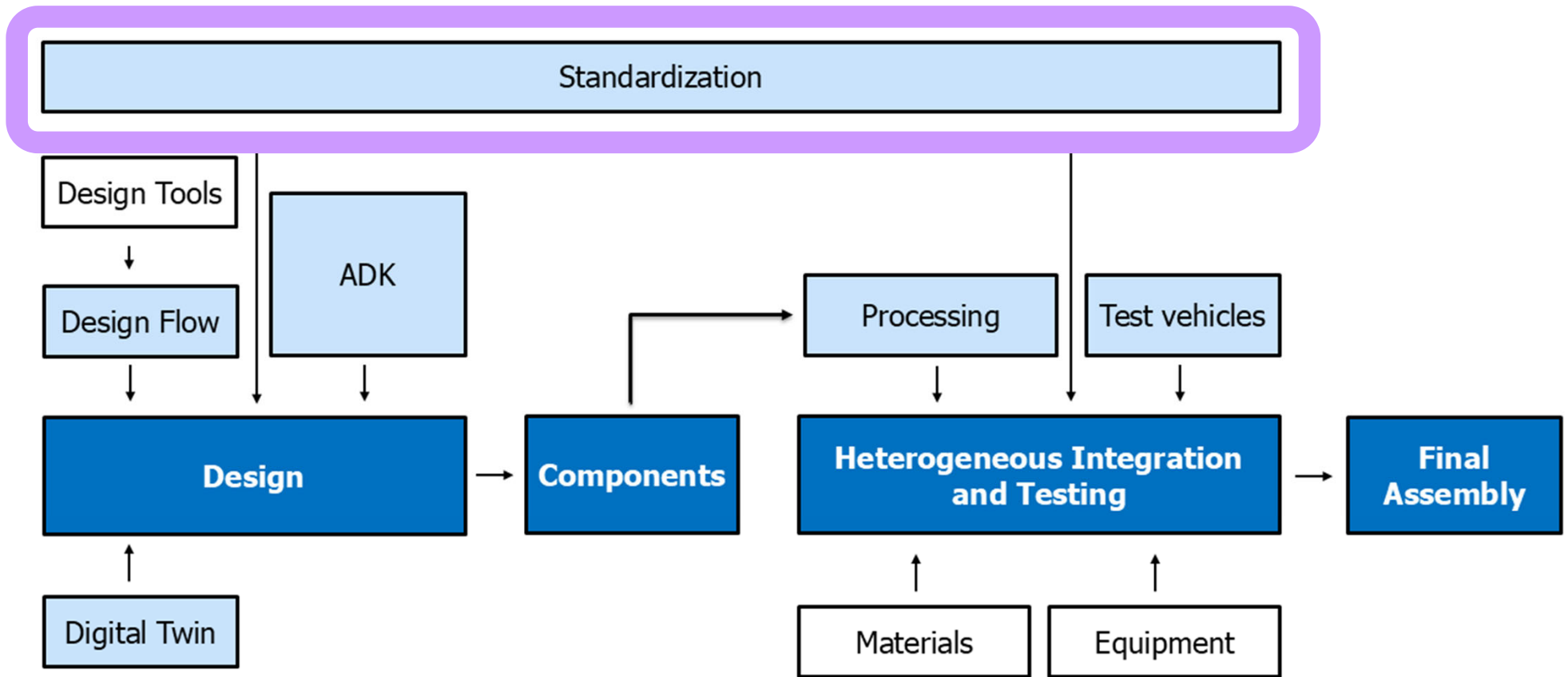


## How Is TNC Increasing Accessibility?





## How Is TNC Increasing Accessibility?



# How Can the U.S. Compete?

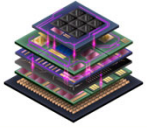
- INNOVATE
- **COMPETE ON QUALITY**
- PARTNER



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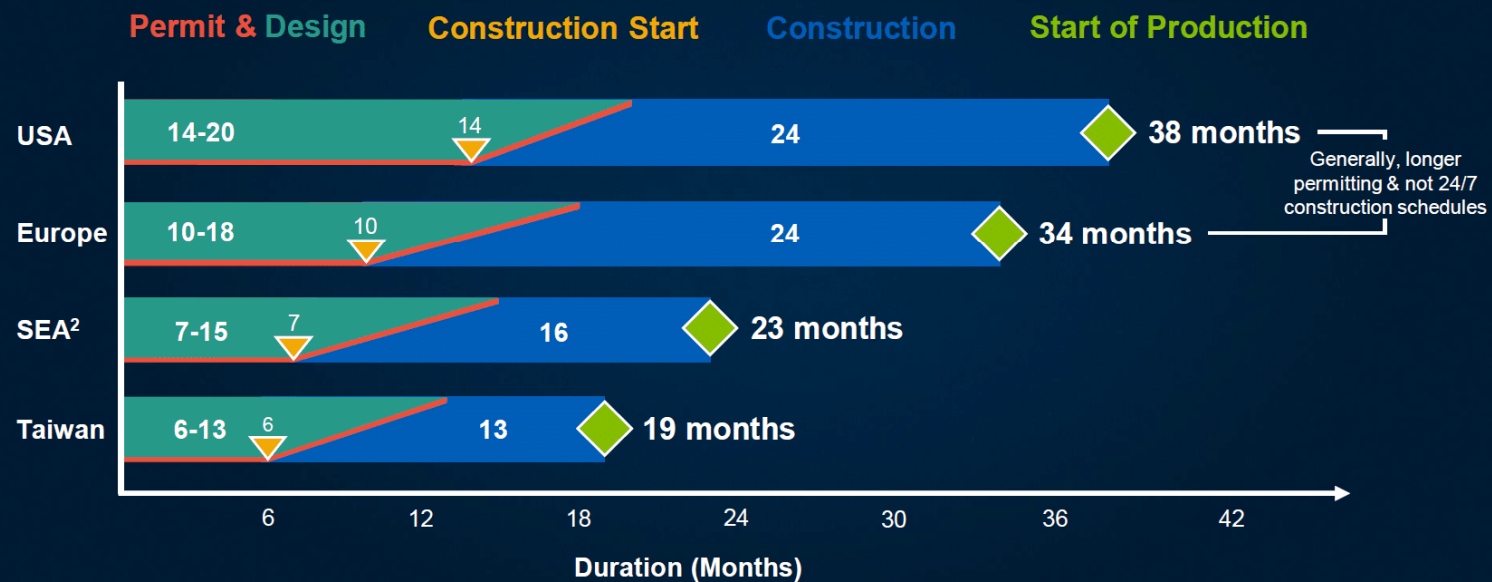


## The U.S. Can't Compete on Cost

### Fast-Track Schedule of Building Wafer Fabs<sup>1</sup>

Main drivers are permitting, supply chain, labor & construction practices

exyte



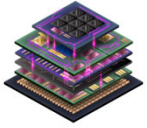
Note: The final design & permitting stages may continue after the start of the construction phase.

<sup>1</sup>The typical schedule of building 20 – 90nm Logic / Memory / Foundry Fabs based on current market & supply chain conditions.

<sup>2</sup>SEA refers to Singapore & Malaysia.

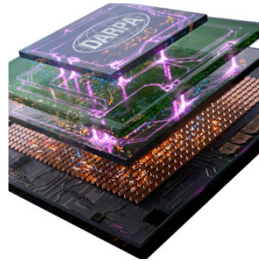
7

Source: <https://www.semiconductor-digest.com/building-fabs-in-the-u-s-vs-taiwan-twice-as-long-twice-as-much/>



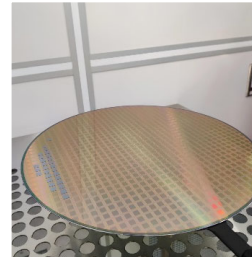
## The TNC Experience

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Design  
Enablement

Process  
Leadership



Source: TIE



Source: Microsoft

Customer  
Service

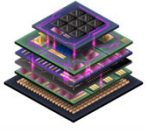
# How Can the U.S. Compete?

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HDTV

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Source: Samsung





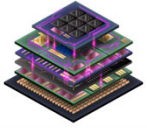
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# How Can the U.S. Compete?

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**"Partners influence more than 95% of Microsoft's commercial revenue, either directly, or in partnership with Microsoft."**

Source: <https://blogs.microsoft.com/blog/2021/02/10/microsofts-partner-ecosystem-enabling-innovation-and-business-resilience/>



## Partnerships...

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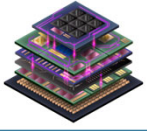
Accelerate  
innovation

Expand  
markets

Mitigate  
risk

Lead to  
cost  
savings  
through  
shared  
resources

Enhance  
customer  
reach



# The Key Is **TRUST**

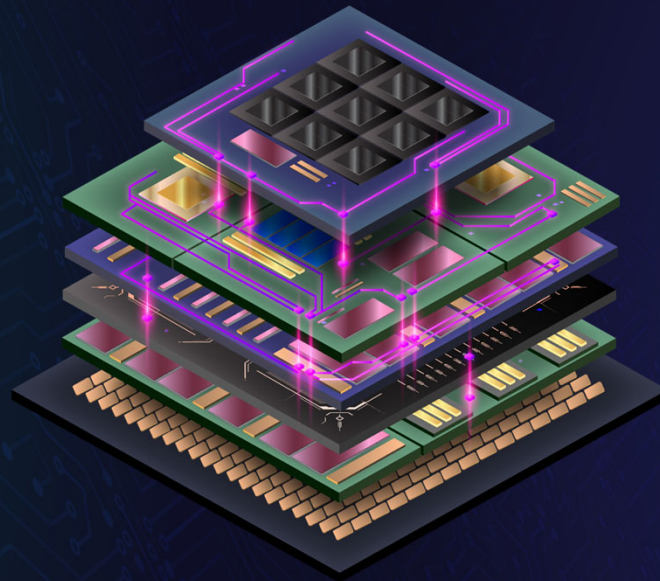
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Source: Microsoft



# THANK YOU



**For more information, visit:**  
**[www.darpa.mil/ngmm](http://www.darpa.mil/ngmm)**